







CORPORATE VIDEO



ISO 9001:2015 Certificate No. CS1-249



Assessed to ISO 9001:2015 Cert/LPCB ref. 217



ISO 9001:2015 n. 9125.CAVL



CAVICEL is committed to providing our customers with environmentally friendly products in compliance with the European Union (EU) RoHS Directive (Restriction of Hazardous Substances) and REACH Regulation (Registration, Evaluation, Authorization and Restriction of Chemicals).











"Light moves the world around"

More and more data, more and more information, getting faster everywhere in the world.

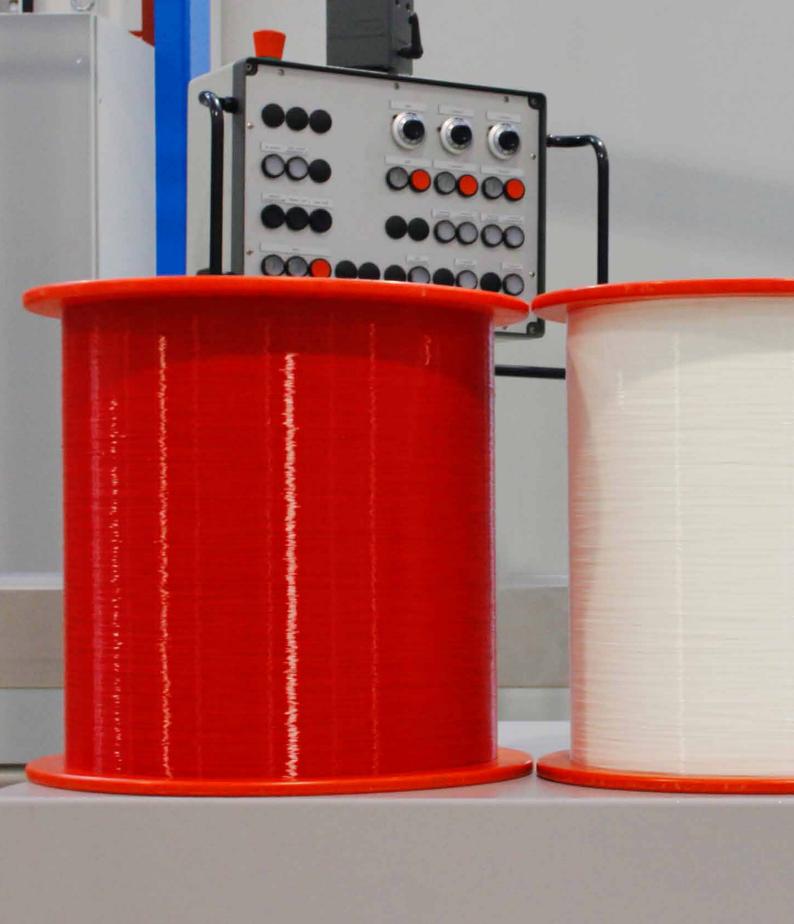
Optical fibers now represent the new world for a safer and more reliable communication.

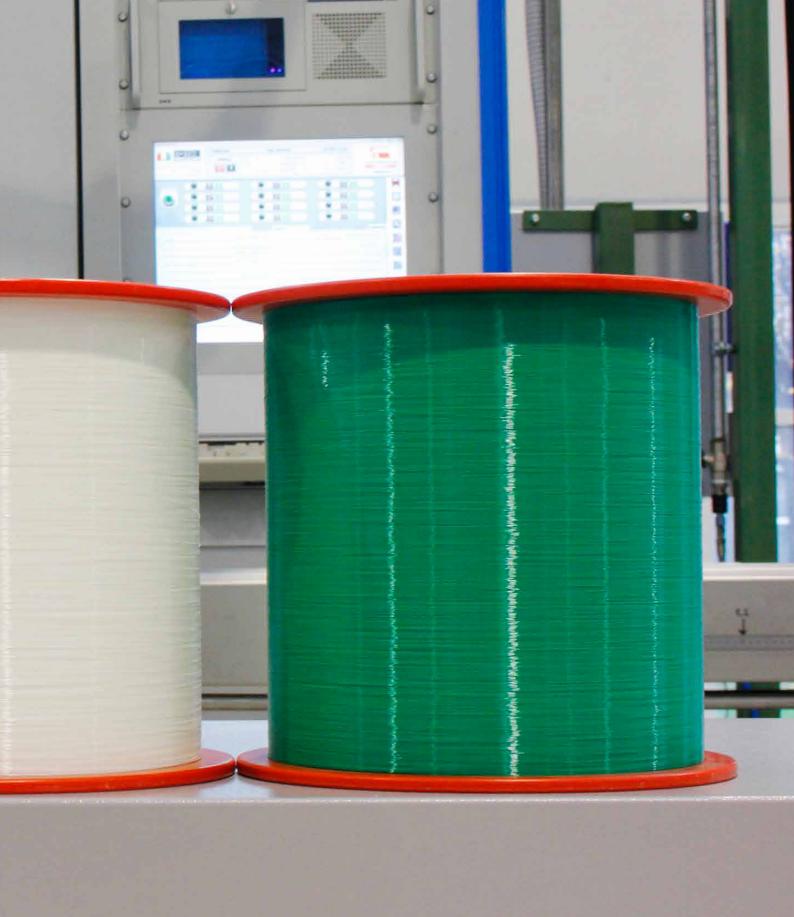
Experience is our Power.

With this catalogue we try to demonstrate our experience, our way of thinking and the way we operate to create our OPTICEL cables. The cables you will see are genuine practical examples.

When it comes to your own cable we can design it together. Let us know your specific requirements and we will create your cable around them.

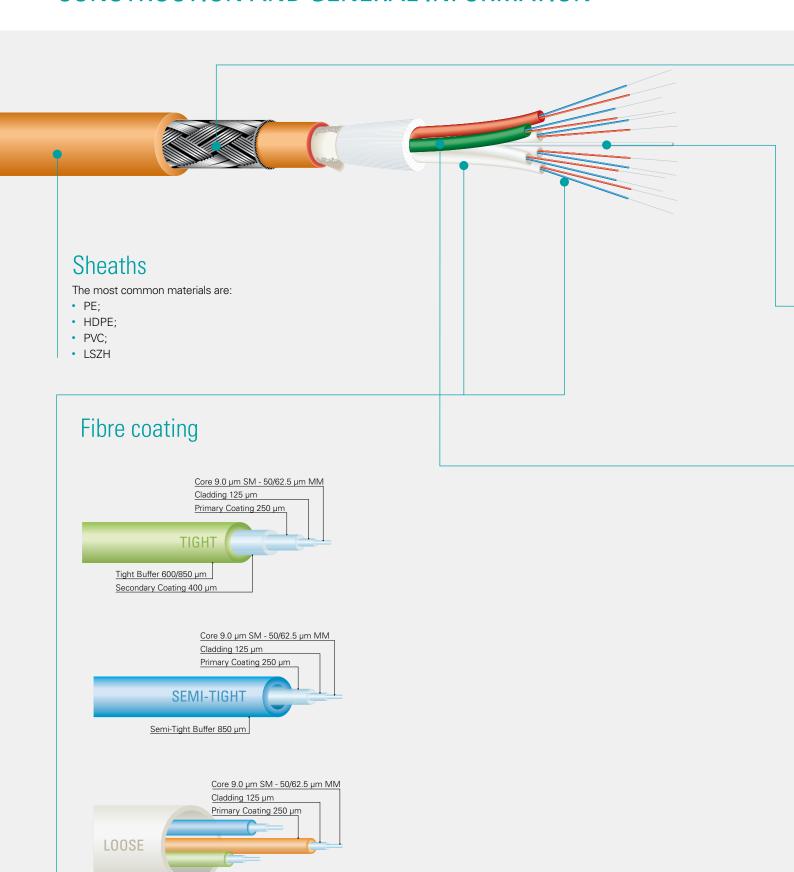
Your cable, our passion.







CONSTRUCTION AND GENERAL INFORMATION





Loose Buffer 2.7 - 3.5 mm



Armouring and protections, with choise criteria, are shown on page 8.

Armouring and protections

They can be either metallic or dielectric and are used to guarantee the following characteristics:

- Protection against accidental damages
- Protection against rodents
- Ballistic protection
- Moisture protection
- · Protection against laying operations

In the table on page 8 you will find main protection types and the choice criteria.

Reinforcing elements

Reinforcing elements in optical cables are used to withstand the axial stresses due to the laying, the working conditions or to the thermal variations, thus preventing that the same are passed on to the fibres.

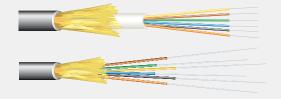
- Traction central element, is a rigid element located inside the cable core that can be made either of steel or FRP (fibreglass reinforced plastic).
- Traction peripheral element, consists of dielectric yarns, normally made of aramid or glass, applied helically or in a parallel way around the optical cord.

Cabling

 The concentric structure is used to manufacture cables with high mechanical, optical and environmental performance.



 The longitudinal structure is recommended for cables that are lightweight, highly flexible and with less extreme performances.





ARMOURING AND PROTECTIONS

		N	<i>N</i> ain characteristics	Tensile performance	Crush performance	Rodent protection	Chemical resistance
A1	Galvanized Steel Wire Braid Zinc plated braid. It can be used for highly flexible and mechanical resistant cables.		Rodent protection Fexibility General application	•••	•••	••••	•
A2	Aramide Yarn Armour It consists in a layer made of aramidic yarns helically or longitudinally applied around the cable cord. This solution is adopted for totally dielectric cables, such as the aerial cables, that, besides the light weight, are characterized by high traction resistance and ballistic protection (when combined with aramidic tape).		Flexibility Dielectric Traction strength Lightweight	••••	•	•	•
A3	Corrugated Steel Tape Laminated corrugated steel tape applied in a longitudinal way, close on its own and bonded to the sheath. It is applied as anti-rodent protection and as protection against cable deflection for cables that can be directly buried.		Moisture resistance Burial laying	•••	••••	••••	••
A4	Polyamide protection This protection assures an anti-rodent and anti-termite function in dielectric cables.		Dielectric Lightweight	•••	•••	•••	•
A5	Glass Yarn Armour Dielectric armouring in glass yarns with high traction resistance and with anti-rodent protecting function.		Flexibility Lightweight Dielectric	•••	••	••••	•
A6	Steel Tape Armour Steel tapes helically applied assure crush resistance and anti-rodents protection, for directly buried installation.		Compression resistance Burial laying	•••	••••	••••	•
A7	Steel Wire Armour Zinc plated steel spiral wires. It is applied as an anti-rodent protection and/or on cables that require high tensile load.		Traction strength Burial laying	••••	••••	••••	•
A8	Copolymer Coated Aluminium Tape It consists of a laminated aluminium tape applied longitudinally, closed and bonded on its own and on the sheath.		Moisture resistance	••	••	•	••
A9	HI-PACK It is a multi-layer AL/PE/Polyamide protection, used as a protection against moisture, chemical and petrochemical agents (construction as A8 with a further polyamide sheath). This is a valid alternative to lead sheath, with a lower weight and a smaller diameter.		Chemical agent protection Moisture resistance Burial laying	••	••••	••	••••
LC	Lead Sheath It is applied between two other sheaths and is the best protection against aggressive chemicals. This is an expensive solution, increases weight and bending radius. It presents poor vibration resistance and normally an armour is required to protect it from crushing.		Chemical agent protection Burial laying	•	••	••••	••••

•••• excellent ••• very good ••• good •• fair • poo





MATERIALS

	Temperature range °C	Abrasion resistance	Oil resistance	Solvent resistance	Water resistance	Nuclear radiation resistance	Flame retardancy	Flexibility
PVC	-40 +105	•••	•••	••	•••	••	•••	•••
Polyethylene	-40 +80	•••	••	•••	••••	••	•	••
Polypropylene	-40 +105	••••	••••	••••	••••	••	•	••
Polyamide	-70 +120	••••	••••	••••	••	••	•	••
Polyurethane	-40 +80	••••	••••	••	•••	•••	•••	•••
XLPE	-60 +90	••	•••	•••	•••	••	•	••
Fluoropolymer FEP	-80 +205	••	••••	••••	••••	•	••••	••
Fluoropolymer ETFE	-80 +155	••	••••	••••	••••	•••	••••	•
Hytrel	-40 +80	•••	••••	••••	•••	•	•	••
Peek	-60 +250	••	••••	••••	••••	••••	••••	•
Kapton	-75 +200	••••	••••	••••	••••	••••	••••	•
Technopolymer LSZH	-30 +90	••	•••	••	••••	••••	•••	••
Thermoplastic Rubber	-55 +125	••••	•••	••	•••	•	•••	••••
LSZH	-30 +90	••	•••	••	•••	•••	•••	••

•••• very good ••• good •• fair • poor





SIM-000-01-M1 Simplexi
DUP-000-02-M1 Duplex Zip-Cord
DDG-000-02-M1 Duplex Double Sheath

FEATURES & APPLICATIONS

- · Patch cords
- · Workstation equipment connections
- · Compatible with all standard connectors

TEMPERATURE RANGE

-20/+70°C (operating)

-30/+70°C (storage)

-5/+60°C (installation)

MINIMUM BENDING RADIUS

20 times overall diameter (dynamic) 10 times overall diameter (static)

CABLE CONSTRUCTION

Fihres

Singlemode and multimode fibres, with tight or semi-tight (S) coating.

Structure

- In SIM and SIM(S) cables, the coated fibre is protected by a reinforcement layer made of aramidic yarns and by a LSZH (M1) sheath.
- DUP cable is formed by two singlefibre SIM placed side by side, easily separable and suitable for direct connector installation.
- DDG cable is formed by two singlefibre SIM placed side by side and protected with LSZH (M1) sheath having an oval section to grant a higher mechanical protection.

APPLICATION STANDARD

Optical fibre characteristics IEC 60793-1 Optical fibre cable characteristics IEC 60794-1 Fire retardant IEC 60332-3 EN 60332-3 Flame retardant IEC 60332-1 EN 60332-1
Test on gases evolved during combustion IEC 60744-2 EN 60754-2
Low smoke emission IEC 61034-2 EN 61034-2

Type Fibre (n°) Diame		Diameter (mm)	Weight (kg/km)	Tension load (N)	Crush (N/100mm)					
SIMPLEX										
SIM-000-01-M1*	1	1.6	2.0	200	150					
SIM-000-01-M1 1		2.0	4.0	200	150					
SIM-000-01-M1 1		2.5	6.0	300	150					
SIM-000-01-M1	1	3.0	9.0	300	150					
		DUPLE	X							
DUP-000-02-M1*	2	1.6 x 3.5	5.0	400	200					
DUP-000-02-M1	2	2.0 x 4.2	10.0	600	200					
DDG-000-02-M1	2	3.0 x 5.0	20.	600	250					

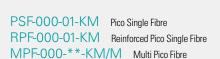
* Tight diameter 0,6 mm. approximate values







Pico Fibre



FEATURES & APPLICATIONS

- · Small size, high flexibility
- Patch cords
- Workstation equipment connections
- · Compatible with all standard connectors

TEMPERATURE RANGE

-10 °C / +60 °C (operating) -20 °C / +70 °C (storage) -5°C / +60 °C (installation)

MINIMUM BENDING RADIUS

20 times overall diameter (dynamic) 10 times overall diameter (static)

CABLE CONSTRUCTION

Fihres

• Singlemode fibres, tight coated with acrilate resine, 400µm.

Structure

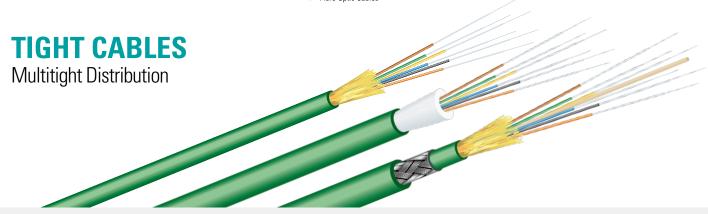
- In Pico cables, the coated fibre is protected by a reinforcement layer made of aramidic yarns and by a LSZH (M) sheath with a very small diameter (0,9 mm).
- Fibre can be protected by a polyamide (R4) sheath, instead a LSZH (M) one, on request.
- In Reinforced Pico cable, Pico Single Cable is protected by an additional reinforcement layer made of aramidic yarns and by a LSZH (M) sheath.
- In Multi Pico, Pico Single Cables are contained within a loose LSZH (M) sheath. Pico Single Cables are treated with a sliding agent to make them easy to peel.

APPLICATION STANDARD

Optical fibre characteristics IEC 60793-1 Optical fibre cable characteristics IEC 60794-1 Fire retardant IEC 60332-3 EN 60332-3 Flame retardant IEC 60332-1 EN 60332-1 Test on gases evolved during combustion IEC 60744-2 EN 60754-2 Low smoke emission IEC 61034-2 EN 61034-2

Туре	Fibre (n°)	Diameter (mm)	Weight (kg/km)	Tension load (N)	Crush (N/100mm)
PSF-000-01-KM	1	0.9	1.2	100	20
RPF-000-01-KM	1	2.6	2.0	150	100
MPF-000-04-KM/M	4	4	20	400	500
MPF-000-08-KM/M	8	6	29	400	500
MPF-000-12-KM/M	12	6	30	400	500
MPF-000-16-KM/M	16	7	50	400	500
MPF-000 24-KM/M	24	8	65	400	500
MPF-000-32-KM/M	32	9,5	90	400	500
MPF-000 36-KM/M	36	9,5	95	400	500





FDI-000-**-M1 FDI-000-**-M1-A5 MTI-000-**-M1-A1

FEATURES & APPLICATIONS

- · High flexibility
- Mainly for indoor installation and connections among optical patch panels
- · LAN networks
- · Tunnels and closed areas in general

TEMPERATURE RANGE

-20/+70°C (operating)

-30/+70°C (storage)

-5/+60°C (installation)

MINIMUM BENDING RADIUS

20 times overall diameter (dynamic) 10 times overall diameter (static)

CABLE CONSTRUCTION

Fihres

Singlemode and multimode fibres, with tight coating.

Structure

- In FDI cables, the fibres are longitudinal and reinforced with aramidic yarns as a traction element.
- In MTI cables, the fibres are cabled around a FRP (fibreglass reinforced plastic) and reinforced with aramidic yarns.

Inner sheath

LSZH (M1) compound (only for A1 armoured cables)

Armouring

A1 Galvanized steel wire braid; A5 Anti-rodent glass yarns and traction element, instead of aramidic yarns

Outer sheath

LSZH (M1) compound

APPLICABLE STANDARDS

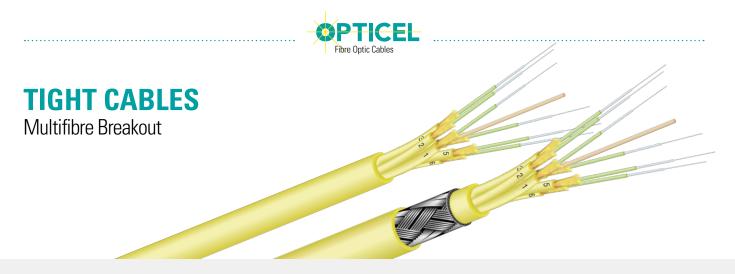
Optical fibre characteristics IEC 60793-1 Optical fibre cable characteristics IEC 60794-1 Fire retardant IEC 60332-3 EN 60332-3 Flame retardant IEC 60332-1 EN 60332-1

Test on gases evolved during combustion IEC 60744-2 EN 60754-2 Low smoke emission IEC 61034-2 EN 61034-2

Type Fibre (n°) Diameter (mm)		Weight (kg/km)	Tension load (N)	Crush (N/100mm)					
FDI UNARMOURED									
FDI-000-02-M1	2	4.7	25	400	800				
FDI-000-04-M1	4	4.7	25	400	800				
FDI-000-06-M1	6	5.5	30	600	800				
FDI-000-08-M1	8	6.8	35	800	800				
FDI-000-12-M1	12	7.7	40	1000	800				
FDI-A5 DIELECTRIC ARMOURED									
FDI-000-02-M1-A5	2	7.8	80	600	1000				
FDI-000-04-M1-A5	4	7.8	80	600	1000				
FDI-000-06-M1-A5	6	8.0	90	800	1000				
FDI-000-08-M1-A5	8	9.0	120	1000	1000				
FDI-000-12-M1-A5	12	9.8	140	1200	1000				
		MTI-A1 METALLI	C ARMOURED						
MTI-000-02-M1-A1	2	7.8	80	600	1500				
MTI-000-04-M1-A1	4	7.8	80	600	1500				
MTI-000-06-M1-A1	6	8.0	90	800	1500				
MTI-000-08-M1-A1	8	9.0	120	1000	1500				
MTI-000-12-M1-A1	12	9.8	140	1200	1500				

approximate values





MLD - 000-**-M1 MLD - 000-**-M1-A1

FEATURES & APPLICATIONS

- Mainly for indoor installation, raised floor, cables trays or "ladder racks"
- LAN networks
- Tunnels and closed areas in general

TEMPERATURE RANGE

-20/+70°C (operating)

-30/+70°C (storage)

-10/+60°C (installation)

MINIMUM BENDING RADIUS

20 times overall diameter (dynamic) 10 times overall diameter (static)

CABLE CONSTRUCTION

Fibres

Singlemode and multimode fibres, with tight or semi-tight (S) coating. Each single fibre is coated with aramidic yarns and covered with a sheath made of LSZH (M1) material, thus forming a SIM optical unit.

Structur

The SIM optical units are cabled around a central FRP (fibreglass reinforced plastic).

Inner sheath

LSZH (M1) compound

Armouring

A1 Galvanized steel wire braid

Outer sheath

LSZH (M1) compound

APPLICABLE STANDARDS

Optical fibre characteristics IEC 60793-1 Optical fibre cable characteristics IEC 60794-1 Fire retardant IEC 60332-3 EN 60332-3 Flame retardant IEC 60332-1 EN 60332-1

Test on gases evolved during combustion IEC 60744-2 EN 60754-2 Low smoke emission IEC 61034-2 EN 61034-2

Type Fibre (n°)		Subunit Diameter (mm)	Diameter (mm)	Weight (kg/km)	Tension load (N)	Crush (N/100mm)				
UNARMOURED										
MLD-000-04-M1	04	2.0	7.5	50	600	1000				
MLD-000-06-M1	06	2.0	9.0	75\	800	1000				
MLD-000-08-M1	80	2.0	10.0	100	1000	1000				
MLD-000-12-M1	12	2.0	12.5	125	1500	1000				
MLD-000-16-M1	16	2.0	13.0	135	2000	1000				
MLD-000-18-M1	18	2.0	13.5	150	2000	1000				
MLD-000-24-M1	24	2.0	15.0	200	2500	1000				
		A1 ME	TALLIC ARMOURED							
MLD-000-04-M1-A1	04	2.0	10.0	150	800	1500				
MLD-000-06-M1-A1	06	2.0	11.5	180	1000	1500				
MLD-000-08-M1-A1	08	2.0	13.0	260	1500	1500				
MLD-000-12-M1-A1	12	2.0	14.5	280	1800	1500				
MLD-000-16-M1-A1	16	2.0	15.0	285	2200	1500				
MLD-000-18-M1-A1	18	2.0	16.0	290	2500	1500				
MLD-000-24-M1-A1	24	2.0	17.0	320	2800	1500				

approximate values





SLO-000-**-M1 SLO-000-**-M1-A1 SLO-000-**-M1-A3 SLO-000-**-M1-A5

FEATURES & APPLICATIONS

- High flexibility
- Mainly for indoor installation and connections among optical patch panels
- LAN networks
- · Tunnels and closed areas in general

TEMPERATURE RANGE

- -30/+70°C (operating)
- -30/+70°C (storage)
- -5/+60°C (installation)

MINIMUM BENDING RADIUS

20 times overall diameter (dynamic) 10 times overall diameter (static)

CABLE CONSTRUCTION

Fibres

Singlemode and multimode fibres, with loose technology coating.

Structure

The jelly filled tube containing the fibres is reinforced with aramidic yarns.

Inner sheath

LSZH (M1) compound (only for A1 and A3 armoured cables)

Armouring

A1 Galvanized steel wire braid

A3 Corrugated steel tape

A5 Anti-rodent glass yarns and traction element

A7 Steel wire armour

Outer sheath

LSZH (M1) compound. Other materials (PVC, polyethylene) can be used for special applications (resistance to water, oil, hydrocarbons, UV rays).

APPLICABLE STANDARDS

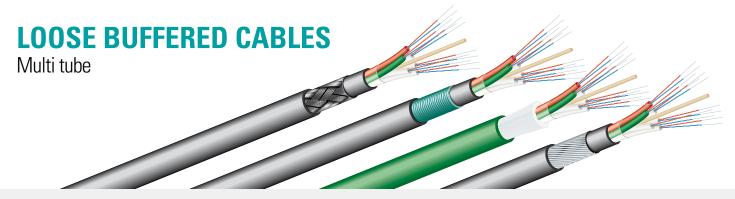
Optical fibre characteristics IEC 60793-1 Optical fibre cable characteristics IEC 60794-1 Fire retardant IEC 60332-3 EN 60332-3 Flame retardant IEC 60332-1 EN 60332-1 Test on gases evolved during combustion IEC 60744-2 EN 60754-2 Low smoke emission IEC 61034-2 EN 61034-2

Туре	Fibre (n°)	Tube Diameter (mm)	Diameter (mm)	Weight (kg/km)	Tension load (N)	Crush (N/100mm)				
UNARMOURED										
SLO-000-**-M1	02 ÷ 12	2.7	6.0	35	1000	1000				
SLO-000-**-M1	16 ÷ 24	3.5	6.7	45	1000	1000				
A1 METALLIC ARMOURED										
SLO-000-**-M1-A1	02 ÷ 12	2.7	8.1	90	1500	2000				
SLO-000-**-M1-A1	16 ÷ 24	3.5	9.0	105	1500	2000				
		A3 ME	TALLIC ARMOURED							
SLO-000-**-M1-A3	02 ÷ 12	2.7	10.0	130	2000	2500				
SLO-000-**-M1-A3	16 ÷ 24	3.5	10.5	135	2000	2500				
		A5 DIEI	ECTRIC ARMOURED							
SLO-000-**-M1-A5	02 ÷ 12	2.7	7.5	70	2000	1500				
SLO-000-**-M1-A5	16 ÷ 24	3.5	8.0	75	2000	1500				
		A7 ME	TALLIC ARMOURED							
SLO-000-**-M1-A7	02 ÷ 12	2.7	9.5	170	2500	3000				
SLO-000-**-M1-A7	16 ÷ 24	3.5	10.5	180	2500	3000				

approximate values







MLO-000-**(n)-M1-A1 MLO-000-**(n)-M1-A3 MLO-000-**(n)-M1-A5 MLO-000-**(n)-M1-A7

FEATURES & APPLICATIONS

- Indoor and outdoor installation
- Armoured version suitable for burial, inside conduit and aerial installation

TEMPERATURE RANGE

-40/+70°C (operating)

- -40/+70°C (storage)
- -10/+60°C (installation)

MINIMUM BENDING RADIUS

20 times overall diameter (dynamic) 10 times overall diameter (static)

CABLE CONSTRUCTION

Fibres

Singlemode and multimode fibres, with loose technology coating.

Structure

The jelly filled tubes containing the fibres, are cabled around a central steel or FRP (fibreglass reinforced plastic) element, wound with polyester tape.

Inner sheath

LSZH (M1) compound (only for A1, A3 and A7 armoured cables)

Armouring

A1 Galvanized steel wire braid

A3 Corrugated steel tape

A5 Anti-rodent glass yarns

A7 Steel wire armour

Outer sheath

LSZH (M1) compound. Other materials (PVC, polyethylene) can be used for special applications (resistance to water, oil, hydrocarbons, UV rays).

APPLICABLE STANDARDS

Optical fibre characteristics IEC 60793-1 Optical fibre cable characteristics IEC 60794-1 Fire retardant IEC 60332-3 EN 60332-3 Flame retardant IEC 60332-1EN 60332-1 Test on gases evolved during combustion IEC 60744-2 EN 60754-2 Low smoke emission IEC 61034-2 EN 61034-2

Туре	Fibre (n° max)	Tube Diameter (mm)	Diameter (mm)	Weight (kg/km)	Tension load (N)	Crush (N/100mm)				
A1 METALLIC ARMOURED										
MLO-000-**(n)-M1-A1	72	2.0	14.5	280	1500	3000				
MLO-000-**(n)-M1-A1	96	2.0	16.5	310	2000	3000				
MLO-000-**(n)-M1-A1	144	2.0	20.0	350	2500	3000				
A3 METALLIC ARMOURED										
MLO-000-**(n)-M1-A3	72	2.0	14.8	270	3000	3500				
MLO-000-**(n)-M1-A3	96	2.0	16.0	290	3000	3500				
MLO-000-**(n)-M1-A3	144	2.0	19.0	350	3500	3500				
		A5 DIEI	ECTRIC ARMOURED							
MLO-000-**-(n)-M1-A5	72	2.0	12.0	150	3000	2500				
MLO-000-**(n)-M1-A5	96	2.0	14.5	250	3500	2500				
MLO-000-**(n)-M1-A5	144	2.0	17.0	300	3500	2500				
		A7 ME	TALLIC ARMOURED							
MLO-000-**(n)-M1-A7	72	2.0	13.5	300	3500	4000				
MLO-000-**(n)-M1-A7	96	2.0	14.5	340	4000	4000				
MLO-000-**(n)-M1-A7	144	2.0	17.5	400	4000	4000				

approximate values



FIRE RESISTANT LOOSE BUFFERED CABLES

Single Tube

SLO-000-**-M1-A1-FR SLO-000-**-M1-A3-FR SLO-000-**-M1-A5-FR SLO-000-**-M1-A7-FR

FEATURES & APPLICATIONS

- Safety Systems, Critical Connections and Fire Fighting Systems
- · Indoor and outdoor installation
- Tunnels and closed areas in general

TEMPERATURE RANGE

- -30/+70°C (operating)
- -30/+70°C (storage)
- -10/+60°C (installation)

MINIMUM BENDING RADIUS

20 times overall diameter (dynamic) 10 times overall diameter (static)

CABLE CONSTRUCTION

Fihres

Singlemode and multimode fibres, with loose technology coating.

Structure

The jelly filled tube containing the fibres is reinforced with glass yarns and is wound with a flame resistant tape.

Inner sheath

LSZH (M1) compound (only for A1, A3 and A7 armoured cables)

Armouring

A1 Galvanized steel wire braid A3 Corrugated steel tape

A5 Anti-rodent glass yarns

A7 Steel wire armour

Outer sheath

LSZH (M1) compound

APPLICABLE STANDARDS

Optical fibre characteristics IEC 60793-1 Optical fibre cable characteristics IEC 60794-1 Fire resistant IEC 60331-25

Fire retardant IEC 60332-3 EN 60332-3

Flame retardant IEC 60332-1 EN 60332-1 Test on gases evolved during combustion IEC 60744-2 EN 60754-2 Low smoke emission IEC 61034-2 EN 61034-2

Туре	Fibre (n°)	Tube Diameter (mm)	Diameter (mm)	Weight (kg/km)	Tension load (N)	Crush (N/100mm)				
A1 METALLIC ARMOURED										
SLO-000-**-M1-A1-FR	02 ÷ 12	2.7	11.5	160	1700	2000				
SLO-000-**-M1-A1-FR	16 ÷ 24	3.5	12.0	180	1700	2000				
A3 METALLIC ARMOURED										
SLO-000-**-M1-A3-FR	02 ÷ 12	2.7	9.0	100	2000	2500				
SLO-000-**-M1-A3-FR	16 ÷ 24	3.5	10.0	120	2000	2500				
		A5 DIEI	LECTRIC ARMOURED							
SLO-000-**-M1-A5-FR	02 ÷ 12	2.7	7.5	70	1500	1500				
SLO-000-**-M1-A5-FR	16 ÷ 24	3.5	8.0	80	1500	1500				
A7 METALLIC ARMOURED										
SLO-000-**-M1-A7-FR	02 ÷ 12	2.7	10.5	180	2500	3000				
SLO-000-**-M1-A7-FR	16 ÷ 24	3.5	11.0	210	2500	3000				

approximate values





FIRE RESISTANT LOOSE BUFFERED CABLES



MLO-000-**-M1-A1-FR MLO-000-**-M1-A3-FR MLO-000-**-M1-A5-FR MLO-000-**-M1-A7-FR

FEATURES & APPLICATIONS

- Safety Systems, Critical Connections and Fire Fighting Systems
- · Indoor and outdoor installation
- · Tunnels and closed areas in general

TEMPERATURE RANGE

- -40/+70°C (operating)
- -40/+70°C (storage)
- -10/+60°C (installation)

MINIMUM BENDING RADIUS

20 times overall diameter (dynamic) 10 times overall diameter (static)

CABLE CONSTRUCTION

Fibres

Singlemode and multimode fibres, with loose technology coating.

Structure

The jelly filled tubes containing the fibres are individually wound with a mica tape and are cabled around a central steel or FRP (fibreglass reinforced plastic) element. When necessary glass yarn is the traction element. A flame resistant tape improves fire resistance.

Inner sheath

LSZH (M1) compound (only for A1, A3 and A7 armoured cables)

Armouring

A1 Galvanized steel wire braid A3 Corrugated steel tape A5 Anti-rodent glass yarns A7 Steel wire armour

Outer sheath

LSZH (M1) compound

APPLICABLE STANDARDS

Optical fibre characteristics IIEC 60793-1 Optical fibre cable characteristics IEC 60794-1

Fire resistant IEC 60331-25

Fire retardant IEC 60332-3 EN 60332-3

Flame retardant IEC 60332-1 EN 60332-1
Test on gases evolved during combustion IEC 60744-2 EN 60754-2
Low smoke emission IEC 61034-2 EN 61034-2

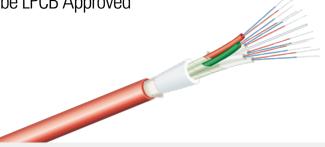
Туре	Fibre (n° max)	Tube Diameter (mm)	Diameter (mm)	Weight (kg/km)	Tension load (N)	Crush (N/100mm)			
A1 METALLIC ARMOURED									
MLO-000-**(n)-M1-A1-FR	72	2.0	15.0	280	2000	3000			
MLO-000-**(n)-M1-A1-FR	96	2.0	17.5	310	2000	3000			
MLO-000-**(n)-M1-A1-FR	144	2.0	21.5	350	2000	3000			
A3 METALLIC ARMOURED									
MLO-000-**(n)-M1-A3-FR	72	2.0	14.8	270	3000	3500			
MLO-000-**(n)-M1-A3-FR	96	2.0	18.5	350	3000	3500			
MLO-000-**(n)-M1-A3-FR	144	2.0	22.5	450	3500	3500			
		A5 DIELECTE	RIC ARMOURED						
MLO-000-**(n)-M1-A5-FR	72	2.0	15.0	230	3000	2500			
MLO-000-**(n)-M1-A5-FR	96	2.0	16.5	250	3000	2500			
MLO-000-**(n)-M1-A5-FR	144	2.0	20.5	280	3000	2500			
A7 METALLIC ARMOURED									
MLO-000-**(n)-M1-A7-FR	72	2.0	15.0	360	3500	4000			
MLO-000-**(n)-M1-A7-FR	96	2.0	16.5	390	4000	4000			
MLO-000-**(n)-M1-A7-FR	144	2.0	18.5	430	4000	4000			

approximate values



FIRE RESISTANT LOOSE BUFFERED CABLES

OPTICEL FR - Multi tube LPCB Approved



MLO-000-**-M1-A5-FR



LPCB ref. 217i For the scope of the LPCB Approval see www.redbooklive.com

FEATURES & APPLICATIONS

- Safety Systems, Critical Connections and Fire Fighting Systems
- Indoor and outdoor installation
- Tunnels and closed areas in general
- Metro and railway station, airport.

LPCB certification ensures constant and maximum control of behavior during a fire, providing the utmost guarantee of reliability and safety.

TEMPERATURE RANGE

-40 °C / +70 °C (operating)

-40 °C / +70 °C (storage) -10 °C / +60 °C (installation)

MINIMUM BENDING RADIUS

20 times overall diameter (dynamic) 10 times overall diameter (static)

CABLE CONSTRUCTION

Singlemode and multimode fibres, with loose technology coating.

Structure

The jelly filled tubes containing the fibres are individually wound with a mica tape, and are cabled around a central FRP (fiberglass reinforced plastic) strength member.

Glass yarn is an additional traction element, and also acts as antirodent protection.

A special flame resistant tape improves fire resistance.

The outer jacket is LSZH (M1) compound.

APPLICABLE STANDARDS

Optical fibre characteristics IIEC 60793-1

Optical fibre cable characteristics IEC 60794-1

Fire resistant IEC 60331-25

Fire retardant IEC 60332-3 EN 60332-3

Flame retardant IEC 60332-1 EN 60332-1

Test on gases evolved during combustion IEC 60744-2 EN 60754-2 Low smoke emission IEC 61034-2 EN 61034-2

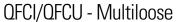
Туре	Max n. of fibres	Tube Diameter (mm)	Diameter (mm)	Weight (kg/km)	Tension load (N)	Crush (N/100mm)			
A5 DIELECTRIC ARMOURED									
MLO-000-**(n)-M1-A5-FR	48	2.0	10.6	120	3000	3000			
MLO-000-**(n)-M1-A5-FR	72	2.0	12.0	130	3000	3000			

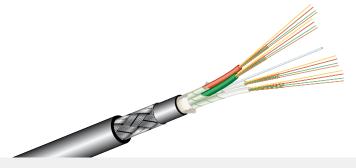
approximate values





SPECIAL HIGH PERFORMANCE CABLES - FIRE RESISTANT





MLO-000-**-M1-A1-FR-QFCI/QFCU

Approved by:





FEATURES & APPLICATIONS

- Safety Systems, Critical Connections and Fire Fighting Systems
- Outdoor installation in Off-shore, Oil & Gas and Marine applications
- · Data transmission and telecommunication systems

TEMPERATURE RANGE

- -40/+70°C (operating)
- -40 /+70°C (storage)
- -10 /+70°C (installation)

MINIMUM BENDING RADIUS

20 times overall diameter (dynamic) 10 times overall diameter (static)

CABLE CONSTRUCTION

Fihres

Singlemode and multimode fibres, with loose technology coating.

Structure

The jelly filled tubes containing the fibres are individually wound with a mica tape and are cabled around a central steel or FRP (fibreglass reinforced plastic) element. A flame resistant tape improves fire resistance.

Inner sheath

LSZH (M1) compound

Armouring

A1Galvanized steel wire braid

Outer sheath

QFCI type: LSZH (M1) compound

QFCU type: oil and mud resistant LSZH (M1) compound

APPLICABLE STANDARDS

Optical fibre characteristics IEC 60793-1

Optical fibre cable characteristics IEC 60794-1

Fire Resistant IEC 60331-25 EN 50200 PH30/PH120

Fire retardant IEC 60332-3 EN 60332-3

Flame retardant IEC 60332-1EN 60332-1
Test on gases evolved during combustion IEC 60744-2 EN 60754-2
Low smoke emission IEC 61034-2 EN 61034-2
Cables for offshore installation NEK 606

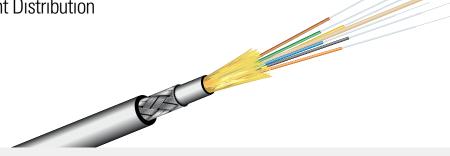
Туре	Fibre (n° max)	Tube Diameter (mm)	Diameter (mm)	Weight (kg/km)	Tension load (N)	Crush (N/100mm)
MLO-000-**(n)-M1-A1-FR-QFCI/QFCU	4	2.0	13.5	230	1500	3000
MLO-000-**(n)-M1-A1-FR-QFCI/QFCU	8	2.0	13.5	230	1500	3000
MLO-000-**(n)-M1-A1-FR-QFCI/QFCU	12	2.0	13.5	230	1500	3000
MLO-000-**(n)-M1-A1-FR-QFCI/QFCU	24	2.0	13.5	230	1500	3000
MLO-000-**(n)-M1-A1-FR-QFCI/QFCU	48	2.0	13.5	230	1500	3000

approximate values





AICI/AIOI/AICU - Multitight Distribution



MTI-000-**-M1-A1-AICI/AIOI/AICU





FEATURES & APPLICATIONS

- Outdoor installation in Off-shore, Oil & Gas and Marine applications
- Data transmission and telecommunication systems

TEMPERATURE RANGE

-40/+70°C (operating)

-40/+70°C (storage) -10/+70°C (installation)

MINIMUM BENDING RADIUS

20 times overall diameter (dynamic) 10 times overall diameter (static)

CABLE CONSTRUCTION

Singlemode and multimode fibres, with tight coating.

Fibres are cabled around a FRP (fibreglass reinforced plastic) and reinforced with aramidic yarns.

Inner sheath

LSZH (M1) compound

AICI type: galvanized steel wire braid AIOI type: bare or tinnedd copper wire braid

AICI type: LSZH (M1) compound

AICU type: oil and mud resistant LSZH (M1) compound

APPLICABLE STANDARDS

Optical fibre characteristics IEC 60793-1 Optical fibre cable characteristics IEC 60794-1 Fire retardant IEC 60332-3 EN 60332-3 Flame retardant IEC 60332-1EN 60332-1

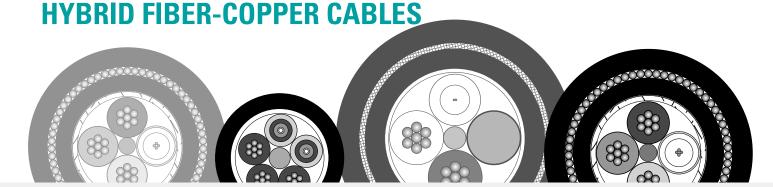
Test on gases evolved during combustion IEC 60744-2 EN 60754-2 Low smoke emission IEC 61034-2 EN 61034-2 Cables for offshore installation NEK 606

Туре	Fibre (n° max)	Diameter (mm)	Weight (kg/km)	Tension load (N)	Crush (N/100mm)
MTI-000-02-M1-A1-AICI/AIOI/AICU	2	7.8	80	600	2000
MTI-000-04-M1-A1-AICI/AIOI/AICU	4	8.0	88	600	2000
MTI-000-06-M1-A1-AICI/AIOI/AICU	6	8.0	90	800	200
MTI-000-08-M1-A1-AICI/AIOI/AICU	8	9.0	110	1000	2000
MTI-000-12-M1-A1-AICI/AIOI/AICU	12	10.0	130	1000	2000
MTI-000-16-M1-A1-AICI/AIOI/AICU	16	10.5	165	1000	2000
MTI-000-24-M1-A1-AICI/AIOI/AICU	24	12.0	190	1200	2000

approximate values







Hybrid cables offer a solution suitable for every special application where a single cable with copper conductors and optical is preferred.

These are not standard constructions, as cables are designed to provide the right solution for every individual need.

Copper cables can be for data transmission, or control application or for power.

Fibres can be either tight jacketed or loose tube construction.

APPLICATIONS

Hybrid cables can be used for optical data transmission, electrical instrument and power circuit.

They can be installed for indoor/outdoor applications, with flame retardant or fire resistant properties.

Cable can be used for fix installation or for temporary installation in open ground, in forests, water, populated areas. Temporary cables are rolled up again to be re-installed on another occasion.

CABLE CONSTRUCTION

Copper elements

Conductors: plain or tinned annealed electrolytic copper wire according to IEC 60228.

Insulation: XLPE, PE, PVC or LSZH compound, mica tape/XLPE for fire resistant applications.

Cabling: conductors can be twisted in pairs or in concentric layers. Screen option: aluminium/polyester tape, copper/polyester tape or copper braid.

Fibre Optic Elements

Fibres: singlemode or multimode fibres.

Loose construction: jelly filled loose tubes containing 1/24 fibres, mica tape wrapped when fire resistance is required.

Tight construction: tight buffered fibres with aramide yarns and protected by a thermoplastic jacket.

Additional elements

Water blocking tapes.

Central strength member, steel or FRP (fibre reinforced plastic).

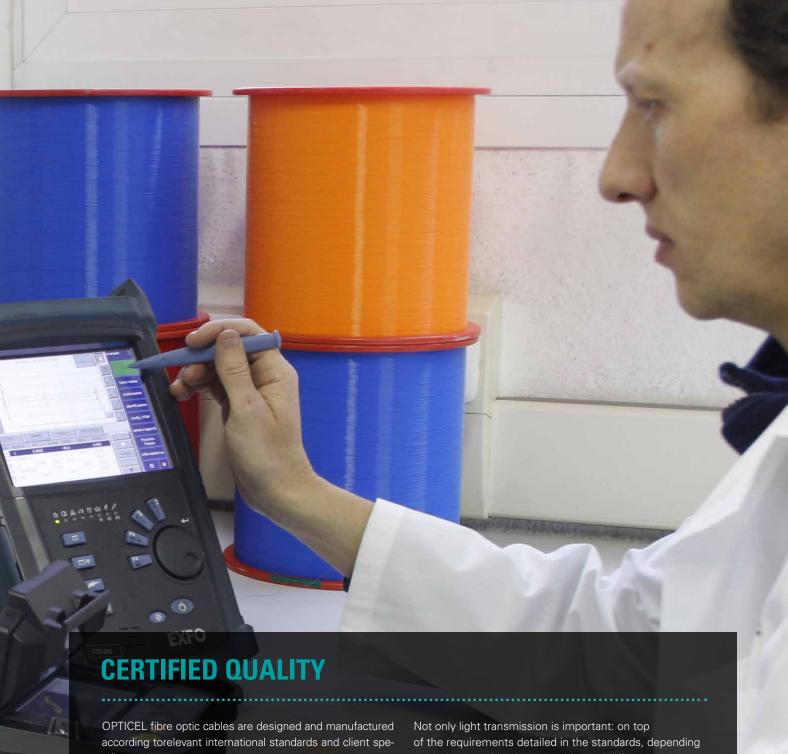
Armour: SWA Steel Wire Armour

GSWB Galvanized Steel Wire Braid
CSTA Corrugated Steel Tape Armour
GSTA Galvanized Steel Tape Armour
Sheath: PVC, PU or LSZH thermoplastic material

On request other special materials or construction solution.







cific requirements.

Some of these are international standard whilst other specifications are custom requirements based on a project, environmental or other basis.

It is important for manufacturing bespoke cables to understand the standards, the client, as well as the influence plant and environmental conditions have on the materials used and the manufacturing processes.

It is important to verify compliance of the requirements once the cable has been manufactured. Hence, a qualified/ specialized personnel in carrying out these checks, as well as advanced testing equipment are necessary. Cavicel has as fully equipped lab enabling it to carry out the required optical, mechanical, chemical and functional tests.

The team conducting these tests are specialized and have the know-how experience to conduct these test to its best, following detailed Inspection and Testing Plans approved by our clients.

on their use, cables have to withstand different environments and installation conditions.

Following performance must be valued very carefully:

RESISTANCE TO EXTREME TEMPERATURES RESISTANCE TO HUMIDITY RESISTANCE TO CORROSIVE ENVIRONMENTS RESISTANCE TO CHEMICAL ENVIRONMENTS **HIGH MECHANICAL RESISTANCE HEALTH & SAFETY REQUIREMENTS:** FIRE RESISTANCE AND FLAME RETARDANT **RESISTANCE AGAINST RODENTS AND TERMITES**

Cavicel Cables distinct itself from other manufacturers by performing to its best even in the harshest conditions.

Reliability is our Specialty.



MECHANICAL RESISTANCE



Frequently cables are subject to mechanical forces, during installation and whilst in use. It is important to verify all these requirements.

Specific tests, according to international standard, can be performed in our laboratory to certify torsion, traction, compression, bending, impact and water penetration resistance of fibre optic cables.

Compression test



▶ Impact test



► Tensile Strength test













▶ Rodent and termite resistance

In some instances cables can be damaged by rodents, termites or other animals which can compromise the integrity of the cable and hence its performance. To protect the cable from this, these cables can have a metallic armor applied in different forms and materials; steel wire, steel braid, tape armor, etc. Anti-animal additives can also be added. Here too, it is important to be able to test their characteristics.



▶ Termite resistant test

No.	Sample Description	Weight Loss of Material due to Termite Feeding (%)			
INO.		Replicate 1	Replicate 2	Replicate 3	Replicate 4
1	AT-treated cable (MLO-009-36(6)-M1/ NY/M1-A5-WB-FR)	0,3	0,7	0,0	0,3
2	Non AT-treated cable (FUTGCP008009)	0,9	1,0	1,9	1,3
3	Soft wood block	55,2	4,7	9,6	23,2
4	Tree branch	13,2	14,6	15,1	14,3

^{*}T-test statistical analysis between the AT-treated cable and non AT-treated cable gives a p-value of 0.08, which indicates that there is no significant difference in the repellency against termite feeding for the cables treated with and without the anti-rodent additive.







► Crack Resistant Jacket

During the last years some problems of cracking on Halogen Free Flame Retardant (HFFR) sheaths have been observed by main cables company, relative clients and contractors.

Cables involved in this kind of inconvenience generally were stored or installed in projects in the Far East area where sometimes the direct exposition to sun causes an increase of surface temperature up to 70°C .

The mechanical characteristics of HFFR sheathing compounds exposed for a long period at high temperature (from 50 to 70°C)

get radically worse: the material becomes soft, weak, and cracks more easily.

Significant claims were made against cable suppliers requiring cable removal and replacement.

This is why Cavicel decided to study the behavior of mechanical characteristics of different types of HFFR compound at high temperature and to set up some specific test to characterize the sheaths with specific experimental test.



Samples prepared for ageing in oven at different temperature.



Samples in oven at different temperature.



Samples after ageing



Stress bending test at high temperature with high grade compound



Stress bending test at high temperature with standard compound



FIRE PERFORMANCE TESTS



▶ Fire resistant tests

These tests verify the performance of the cable under conditions of a fire. This feature can be a paramount feature for cables used in Chemical and Petrochemical Installations to ensure a correct performance of safety systems, but also the plant in any situation, even the most critical. These requirements can differ from cable to cable and hence their test requirements.

BS EN 50200 NS EN 50200 – Annex E BS 6387 CWZ BS 8434-2 BS 8491 IEC 30331-21/23/25 NFC 32070 CR1











▶ Fire/Flame propagation tests

Flame retardant cables can resist the spread of fire, but the cable is fully consumed by the flame and no circuit integrity is assured. All the systems connected to these cables are disconnected.

Flame retardant cables are not intended to assure service during a fire but are intended to prevent the flame spreading.

BS EN 60332-1 BS EB 60332-2 BS EN 60332-3 IEC 60332-1 IEC 60332-2 IEC 60332-3











▶ Gas emission test

The victims of a fire aren't only subject to the hazard of the fire, but also due to the gases that are created and released from the burning of materials. Acid gas evolved from materials such as PVC can be dangerous to people and equipment's. This is why Low Smoke Zero Halogen (LSZH) material are preferred not only in closed space but also in critical plants. Specific tests are performed to measure the quantity of acid gas evolved during combustion of cables, and also measuring corrosiveness of gases released when cables burns, through PH and Conductivity.

BS EN 60754-1 BS EN 60754-2 IEC 60754-1 IEC 60754-2

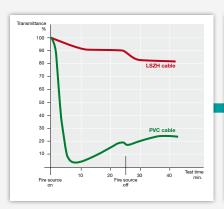




▶ Smoke Density Test

This test measures the intensity of the fumes created when burning a predetermined length of cable. The transmittance value recorded allows to ensure, that in case of a fire, a line of sight is maintained for a safer evacuation of the premises and easier intervention from the emergency services. Higher the transmittance value, the better visibility and line of sight.

BS EN61034-2 IEC 61034-2









STANDARDS

BS	British Standard Institution
BS 6425-1	Method of determination of amount of halogen acid gas evolved during combustion of polymeric materials taken from cables
BS 6425-2	Determination of degree of acidity (corrosivity) of gases by measuring PH and conductivity
BS 6724, Appendix F	Measurement of smoke density using the 3 m test cube (Absorbance)
CEI	Comitato Elettrotecnico Italiano
CEI 20-11 / EN 50363	Insulating, sheathing and covering materials for low voltage energy cables
CEI 20-22/2	Prove di incendio su cavi elettrici. Prova di non propagazione dell'incendio
CEI 20-22/3 / EN 50266	Test for vertical flame spread of vertically-mounted bunched wires and cables
CEI 20-35/1 / EN 60332-1	Test for vertical flame propagation for a single insulated wire or cable
CEI 20-36/2 -5 IEC 60331-25	Test for electrical and optical cables under fire conditions. Circuit integrity.
CEI 20-36/4 - EN 50200	Methods of test for resistance to fire of unprotected small cables for use in emergency circuit
CEI 20-36/5 - EN 50362	Method of test for resistance to fire of larger unprotected power and control cables for use in emergency circuits
CEI 20-37/2-1 / EN 50267-2-1	Method of determination of amount of halogen acid gas evolved during combustion of polymeric materials taken from cables
CEI 20-37/2-2 / EN 50267-2-2	Determination of degree of acidity (corrosivity) of gases by measuring PH and conductivity
CEI 20-37/2-3 / EN 50267-2-3	Determination of degree of acidity of gases for cables by determination of weighted average of pH an conductivity
CEI 20-37/3 - EN 61034	Measurement of smoke density of cables burning under defined conditions
CEI 20-37/4	Determinazione dell'indice di tossicità dei gas emessi dai cavi
EN	European Norm
EN 50200	Methods of test for resistance to fire of unprotected small cables for use in emergency circuit
EN 50266	Test for vertical flame spread of vertically-mounted bunched wires and cables
EN 50267/2-1	Method of determination of amount of halogen acid gas evolved during combustion of polymeric materials taken from cables
EN 50267/2-2	Determination of degree of acidity (corrosivity) of gases by measuring PH and conductivity
EN 60332-1	Test for vertical flame propagation for a single insulated wire or cable
EN 60332-2	Test for vertical flame propagation for a single small insulated wire or cable

IEC	International Electrotechnical Commission	
IEC/ISO 11801	Information technology - Generic cabling for customer premises	
IEC 60331	Test for electrical and optical cables under fire conditions. Circuit integrity. Part 25 - Optical fibre cables	
IEC 60332-1	Test on electric and optical fibre cables under fire conditions. Test on a single vertical insulated wire or cable	
IEC 60332-2	Test on electric cables under fire conditions. Test on a single small vertical insulated copper wire or cable	
IEC 60332-3	Test on electric cables under fire conditions. Test for vertical flame spread of vertically-mounted bunched wires or cables	
IEC 60754-1	Method for determination of amount of halogen acid gas evolved during combustion of polymeric materials taken from cables	
IEC 60754-2	Determination of degree of acidity (corrosivity) of gases by measuring pH and conducivity	
IEC 60793	Optical fibres	
IEC 60794	Optical fibre cables	
IEC 61034-2	Measurement of smoke density of electric cables burning under defined conditions (LT)	
ITU-T	International Telecommunication Union	
G.651.1	Characteristics of a 50/125 µm multimode graded index optical fibre cable for the optical access network	
G.652	Characteristics of a single-mode optical fibre and cable	
G.655	Characteristics of a non-zero dispersion-shifted single- mode optical fibre and cable	
G.656	Characteristics of a fibre and cable with non-zero dispersion for wideband optical transport	
G.657	Characteristics of a bending loss insensitive single mode optical fibre and cable for the access network	
NEK	Norsk Elektroteknisk Komite	
NEK 606	Cables for offshore installations halogen-free and/or mud resistant	
NF	Norme Française	
NF-C-32-070	Essais de clasification des conducteurs et cables du point de vue de leur comportament au feu	
NF-X-70-100	Analyse de gaz de pyrolyse et de combustion	
VDE	Verband der Elektrotechnik	
VDE 0888	Optical fibre cables	
Fibers Color Code C	hart as per TIA/EIA 598-B	
Fiber No.	Color	
1	Blue	
2	Orange	
3	Green	
4	Brown	
5	Slate	
6	White	
7	Red	
9	Black Yellow	
10	Violet	
11	Rose	
12	Aqua	
13-24	Color code is repeated, Black ring is added.	
	Fiber No 20 will be Natural color with Black ring.	



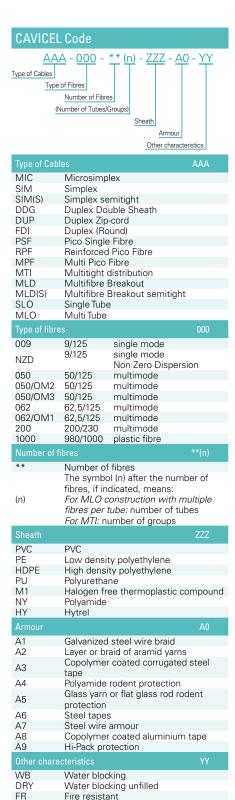


DESIGNATION SYSTEMS

Italian Standard		
according to CEI-UNEL 36011		
Cable type	e	
TO	Optical cable	
Core		
L1	single loose tube	
	m (number of tubes) with dielectric	
LmD	central member	
LmM	m (number of tubes) with metallic	
	central member tight buffered fibres without central	
Т	member	
TD	tight buffered fibres with dielectric	
10	central member	
TM	tight buffered fibres with metallic central member	
Type of fib		
MMd	multimode fibre (d = core diameter)	
	single mode fibres with zero dispersion	
SMR	at 1310 nm	
SMDS	single mode fibres with dispersion	
	shifted at 1550 nm single mode fibres with non zero	
SMNZD	dispersion at 1550 nm	
Armour/P		
T	jelly filled	
H5	longitudinal aluminium tape bonded to	
по	a sheath	
H9	longitudinal corrugated steel tape bonded to a sheath	
N	steel tapes armour	
N1	dielectric tapes	
F	steel wire armour	
F1	dielectric rods	
F2	steel wire braid	
Z1 K	dielectric flat rod	
K1	aramide yarns water blocking aramide yarns	
V	glass yarns	
V1	water blocking glass yarns	
W	aramide and glass yarns	
W1	water blocking aramide and glass yarns	
L	lead alloy sheath	
Sheath		
E	polyethylene	
Р	polyurethane	
M	low smoke zero halogen thermoplastic compound	
R	PVC	
R4	polyamide	
Special cl	haracteristic	
F	flat cable	
D	divisibile flat cable	
Z	"zip" cord	
C	round solf augmenting soble	

round self supporting cable

German Standard		
accordin	g to VDE 0888	
Core		
F	optical fibre	
V	tight buffered fibre	
K	semitight buffering	
Н	jelly free loose buffer	
W	jelly filled loose buffer	
В	multi fibre jelly free loose buffer	
D	multi fibre jelly filled loose buffer	
М	multi mode optical fibre	
E	single mode optical fibre	
Type of file		
G	graded index fibre	
S	step index fibre	
K	plastic fibre	
Cable des	sign	
А	outdoor cable	
1	indoor cable	
S	metallic element in cable core	
F	filled cable core	
Υ	PVC sheath	
2Y	polyethylene sheath	
4Y	PA sheath	
Н	halogen free sheath	
(L) 2Y	longitudinal aluminium tape bonded to a polyethylene sheath	
(D) 2Y	dielectric laminated sheath	
(ZN) 2Y	polyethylene sheath with dielectric strength member	
(L) (ZN)2Y	aluminium tape bonded to a polyethylene sheath with dielectric strength member	
(D) (ZN)2Y	dielectric laminated sheath with dielectric strength member	
В	armour	
BY	armour with PVC sheath	
B2Y	armour with polyethylene sheath	
Q	swellable tape	



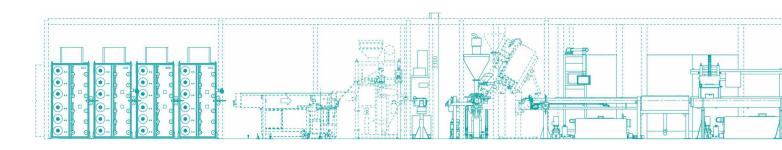
Fire resistant

Lead covered

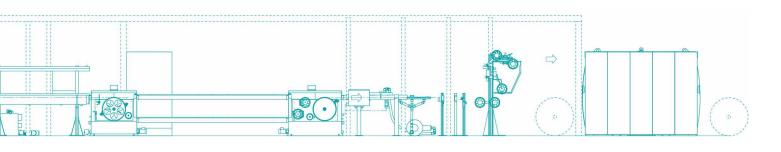
Heavy Duty Low temperature

HD

LT











Conducting Value

CAVICEL SpA

Via Caduti del Lavoro, 18/A 20096 Pioltello (Milano) Italy ph. +39 - 02 - 921.605.21 fax +39 - 02 - 921.607.53 e-mail: cavicel@cavicel.com

DUBAI BRANCH OFFICE

Fortune Executive Tower Office 406 - Plot No. T1 Jumeirah Lakes Towers Dubai - UAE - PO Box 634377 ph. +971 4.4581199 fax +971 4.4581144 e-mail: middleeast@cavicel.com

HONG KONG OFFICE

2/F, AXA Southside Building 38 Wong Chuk Hang Road Hong Kong Ph: +852 3963 9365 e-mail:apac@cavicel.com

www.cavicel.com

MADE IN ITALY

